### **Mobile Readiness Inventory & Warehouse Optimization**



# The importance of Inventory & Warehouse Optimization

Inventory and warehouse optimization ensures that the right maintenance parts and materials are readily available, reducing downtime and minimizing costs, which in turn supports a successful maintenance program.

### Requirements Gathering Warehouse / Inventory Optimization

- What departments will you be supporting?
- What are some of the key drivers for this effort?
- Utilization of warehouse space
- Storage planning
- Bar code labeling your warehouse locations
- Organization of inventory
- Prioritizing items (ABC types, order lead times, etc.)
- Best practices for keeping your inventory item master clean
- Purging the warehouse of non-essential items
- Turning dormant surplus inventory / equipment into dollars

### Mobile Considerations for Inventory & PO Receiving

Search inventory **Inventory Balance Adjustments** Cycle Counts (by ABC item classification) Automatic Inventory Reconciliation Inventory Transfers / Storerooms - Bins Issues / Returns Reserved Materials & Inventory Pick Lists Inventory usage (Maximo 7.5 and above) Inventory Item Master Access Bar Code Label Printing From Software Purchase Order Receiving / Barcode labeling Tool Tracking

### Physical Inventory Process "Old School" vs "New School"

Print Inventory Count /Cycle Count Report from Maximo

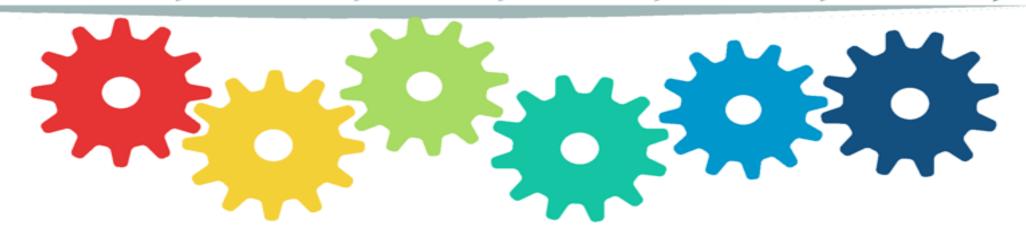
Count Items in Current Locations

Print Quantity Discrepancies from Maximo for Recount

Return to Office and Enter Counts from Spreadsheets into Maximo

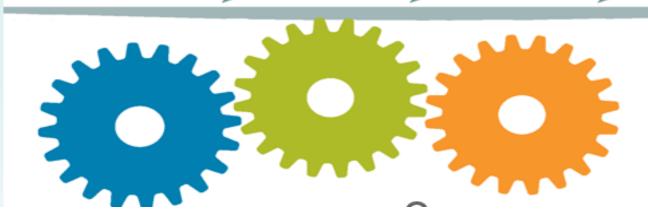
Return to Warehouse to Investigate and Recount <sup>I</sup> ts Discrepancies

Return to Office and Reconcile Discrepancies in Maximo



Scan/Count Items in Current Location

Check Discrepancies in Reconciliation View and Recount Sync Data with Maximo



### **Example - Hard to find / Difficult to Count**

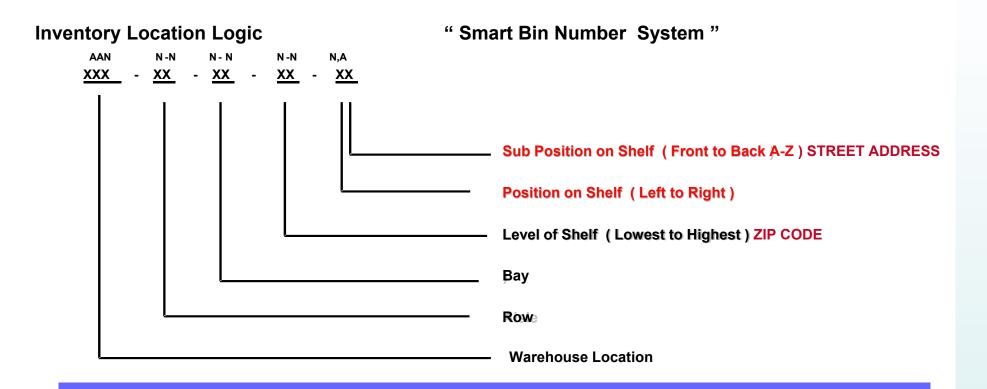


## Small Parts Organization Quick & Easy to Locate & Count



### **Location Labeling** BAY 4 BAY 5 BAY 6 ROW. A BAY 3 BAY 2 BAY 1 PON.3 **Smart Bin Location Label Numbering System Example** WH1-03-06-08-2B

### **Building a "Smart" Bar Code "Location**



#### **SMART LOCATION EXAMPLE:**

WH1 -12 -01 -02 -2C

WH1 Warehouse Location



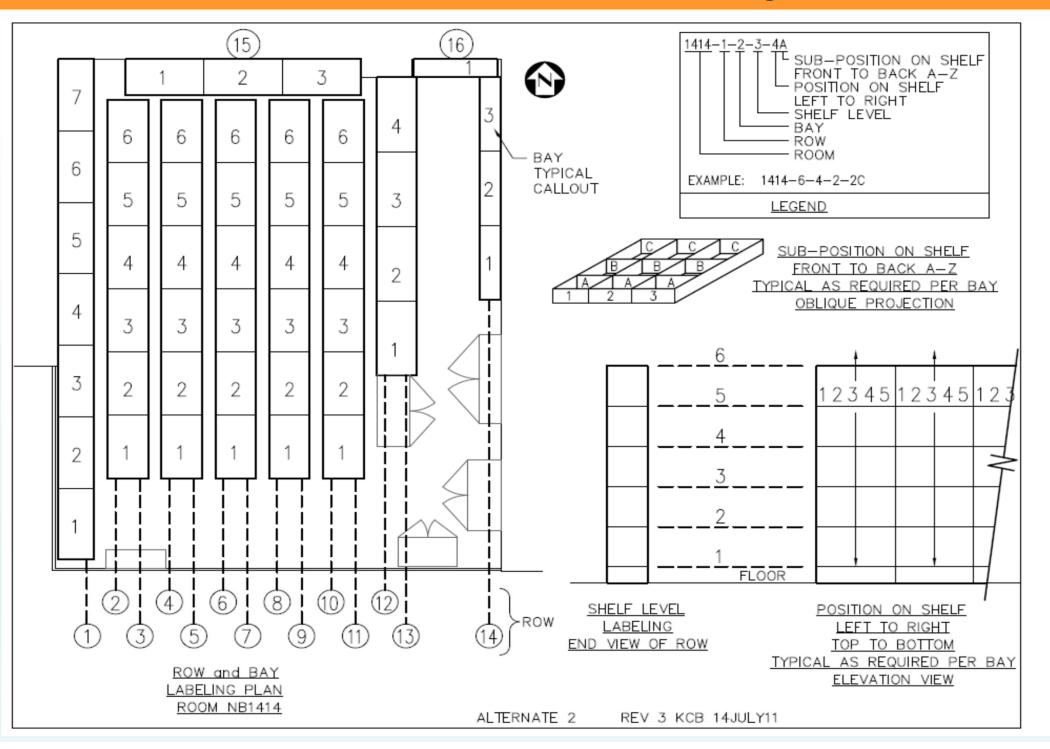
12: Row 12 (started at designated corner of warehouse)

01: Bay location

**02:** Second shelf up from floor

2C: Second location from left, 3 rd location back from front of drawer

#### **SMART**" Warehouse Location Labeling Plan



### **Bar Coded Locations & Items**

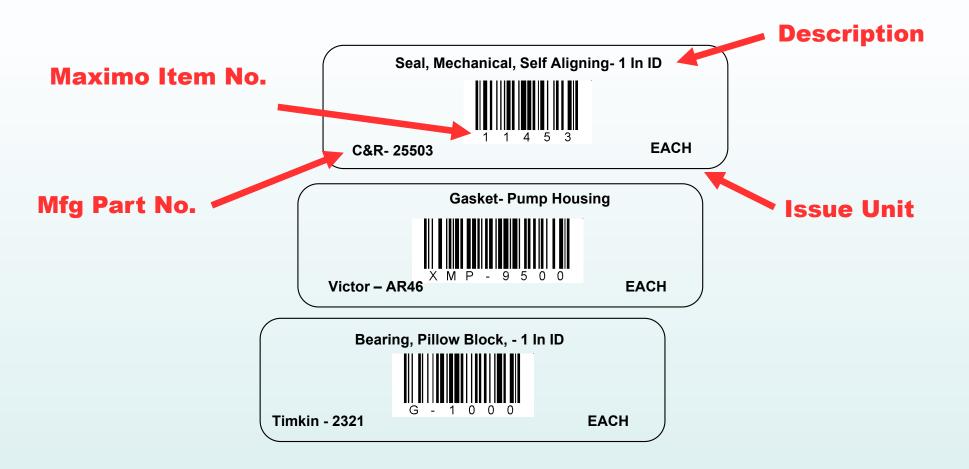


### Example: QR Code Location Labeling



Note: Location should <u>not</u> be identified on the item label to allow for location movement without creating replacement item labels

### **Item Label Example**



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